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(12) United States Patent

Schultz et al.

(54) WET/DRY VACUUM CLEANER FILTER FOR WET MATERIAL COLLECTION

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This patent is subject to a terminal dis-

claimer.

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See application file for complete search history.

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(57) ABSTRACT

Vacuum cleaner filters, in particular replaceable vacuum cleaner filters suitable for both wet and wet/dry type vacuum cleaners are disclosed, as well as vacuum cleaner systems incorporating the use of such filters, and methods for their use. The filters include a filter element arranged in a closed circumferential, cylindrically-shaped path, a top end cap having a central orifice capable of constricting a post on a vacuum filter cage, and optionally a molded end ring oppositely-spaced from the top end cap for engagement with the lower motor housing of a vacuum cleaner.

29 Claims, 30 Drawing Sheets

